

Property	Test Condition	Test Method ISO	Units	Special purpose
				Laser weldability
				A602LX01
				>PPS-GF20<
Physical property				
Water Absorption	24hrs. in 23℃ water	ISO 62	%	0.02
Density	23℃	ISO 1183	kg/m ³	1480
Color				Natural
Mechanical property				
Tensile strength	23℃	ISO 527-1,2	MPa	125
Elongation at Break	23℃	ISO 527-1,2	%	2.1
Flexural Strength	23℃	ISO 178	MPa	200
Flexural Modulus	23℃	ISO 178	GPa	7.9
Coefficient of friction	Vs metal	-	-	-
Shear Strength	23℃	JIS K 7214	MPa	-
Rockwell Hardness		ISO 2039-2	R Scale	-
Taper Abrasion		ISO 9352	mg/1000times	-
Charpy Impact Strength (V-notched)	23℃	ISO 179	kJ/m ²	8
Charpy Impact Strength (Unnotched)	23℃	ISO 179	kJ/m ²	-
Heat property				
Melting Point		ISO 11357-3	℃	278
Coef of Linear Thermal Expansion	Machine Direction	ISO 11359-2	×10 ⁻⁵ /K	2.9
Coef of Linear Thermal Expansion	Transverse Direction	ISO 11359-2	×10 ⁻⁵ /K	4.9
Heat Deflection Temp High Load	1.80MPa	ISO 75-1,2	℃	240
Flammability		UL94	rank/thickness m mt	-
Electrical property				
Volume Resistivity		IEC 60093	Ω · m	10 ¹⁴
Dielectric Strength		IEC 60243-1	MV/m	29
Dielectric Constant	23℃、60% RH、1MHz	IEC 60250	-	-
Dissipation Factor	23℃、60% RH、1MHz	IEC 60250	-	-
Molding property				
Mold shrinkage(Machine Direction)	80×80×3mmt	Toray Method	%	0.3
Mold shrinkage(Transverse Direction)	80×80×3mmt	Toray Method	%	0.7
Bar Flow	320℃,98MPa,1mmt	Toray Method	×10 ⁻³ m	125

These values are typical data for this product under specific test conditions and not intended for use as limiting specifications.

